



heripack
verpackungsmaschinen.

bottom-flap folder **series HB**

The bottom-flap folder folds the end and bottom flaps in automatically. The box is then fixed in position ready for the next operations, filling and sealing.



HERIPACK – simply well packed.

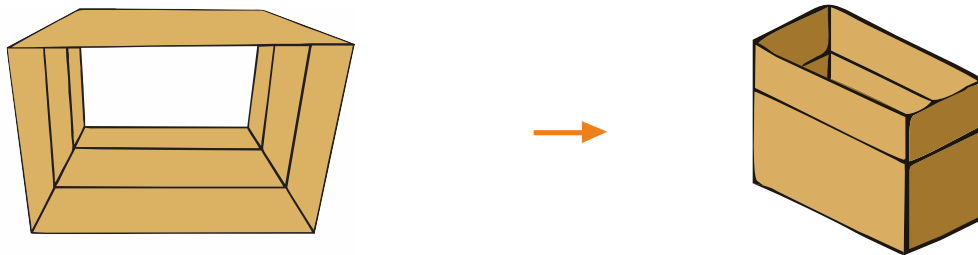


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description of function

When the operator has selected the size of the box, he takes the box blank and places it in the Heripack Bottom-Flap Folding Unit. The box is then centred and the folding blades fold the bottom end flaps in. The bottom lengthwise flaps are also folded in. The box (fixed in position) is now ready for filling. The troublesome work of holding the box in position is no longer necessary and the operator has both hands free to fill the box. After filling, the operator folds the lid flaps in manually and pushes the box into the sealing machine.



your advantages

- » ergonomic handling of boxes
- » wide range of formats without resetting
- » rapid folding of bottom flaps
- » easy filling through fixed position of box
- » use of tough long-life technology throughout
- » 24 month's guarantee, no restriction on quantity

options available

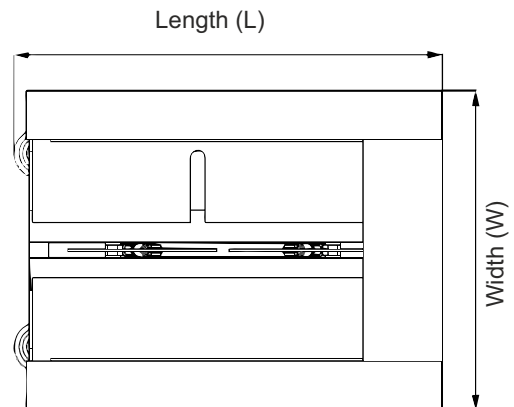
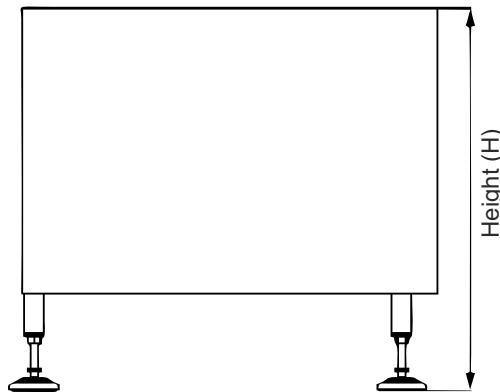
- » tilt function / diagonal positioning
- » draining surface for fluids
- » weighing machine beneath
- » roller conveyor / pushing device for products over 9 kg
- » knee protection
- » machine mounted on wheels.

Further options, functions, components and special sizes available on request!



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format range and space requirement

model	minimum (LxWxH)	maximum (LxWxH)	space req. (LxBxH)	capacity
HB-400	150 x 110 x 90 mm	400 x 300 x ∞ mm	900 x 500 x 800 mm	12* cartons / min.
HB-500	250 x 150 x 90 mm	500 x 400 x ∞ mm	1.000 x 600 x 800 mm	12* cartons / min.
HB-600	350 x 150 x 90 mm	600 x 400 x ∞ mm	1.100 x 650 x 800 mm	12* cartons / min.

*The capacity (cartons per minute) depends on the efficiency of the operator and the carton size.

interfaces

connected voltage:	230 V AC, 50 Hz, 1-Phase
wattage:	0,3 kW
compressed air:	6 bar
shipping weight:	ca. 150 kg

carton and product criteria

carton type (Fefco):	carton blank with flaps
corrugation type:	B, C, E - wave
no. corrugation layers:	one, two or three-wave

Further carton types and formats available on request.



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For over 40 years, Heripack Verpackungsmaschinen GmbH & Co. KG has been developing customised solutions for final packaging and palletising which are as individual as our customers themselves.

In developing our solution for you, it is important for us to remain flexible in our design concept. We listen carefully. We understand your aims. Which functions do you need? What special demands have to be met? This makes us part of your own unique production environment.

Even with complex tasks, we aim to keep things as simple as possible. To think and act from the point of view of the customer while retaining a high degree of intelligent pragmatism. As a flexible partner and specialist in the field of final packaging and palletising.

From our headquarters in Meschede, we supply semi-automatic high-performance packaging units as a first stage in automation, as well as fully automatic solutions for final packaging and palletising - everything from one single source. We use standard and special machines which our customers value for their quality, toughness and long life span.

Our best reference? Long-standing fully satisfied customers!

FINAL PACKAGING

box erectors • inserting • sealing • lidding and multipack machines • semi-automatic high-performance packaging stations

PALLETSTATION

layer • robotic • portal and column-type palletising units • Pallet-unloading units • pallet-securing • pallet-transport technology.

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